English 07/2001

KRIEGHOFF
Perfektion in Jagd und Sport

INSTRUCTION MANUAL

MODEL GROUP I:

TWIN-HAMMER-MODELS

KRIEGHOFF PLUS, ULTRA, CLASSIC

SINGLE-SHOT-RIFLE

KRIEGHOFF HUBERTUS

NOTE: You must read and understand all instructions before using these or any firearms.

Dear Krieghoff Customer.

With the purchase of this Krieghoff product, you have chosen a firearm which clearly reflects our concept of “The Universal Hunting Gun“.
Innovative technology and a wide range of options set the standard for practical use and safety.

Please read the following instructions and descriptions carefully to familiarize yourself with your gun and its many features.
Knowledge and familiarity are the basics of safe gun handling, and safe gun handling is the first and foremost element in the enjoyment of fine firearms.

Good Shooting and Good Hunting!

Dieter Krieghoff
President

Walter Braß
President

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Gun safety is your responsibility!
Think gun safety!
Read and observe the following!

· Your Krieghoff hunting gun is a mechanical piece of equipment.
Its flawless and safe functioning depends on certain care and maintenance.
We highly recommend a periodic (annual) check-up service by a competent Krieghoff dealer or by the Krieghoff factory.

· Always handle any gun as if it is loaded and ready to fire. Every gun is a loaded gun.

· Never point any firearm at yourself or anyone else.
Always point a firearm in a safe direction.

· Before loading a firearm, inspect the barrel to insure it is perfectly clean, and free of foreign objects.
The barrels and chambers must be dry and free of oil.

· Do not load a firearm until you are ready to use it.
Do not touch the triggers until you safely aim at your target.

· Use premium factory loaded ammunition.
Use only the correct and undamaged size / gauge / caliber ammunition designated for your firearm.
Store firearms and ammunition separately in a safe, dry, ventilated and locked place, beyond the reach of children and otherwise unauthorized people.
Store all firearms unloaded. Be absolutely certain that the chamber is empty.

· **Manual cocking with cocking device "Kickspanner"**

The Krieghoff Models PLUS, ULTRA, CLASSIC, and HUBERTUS have no conventional, separate safety.
When the cocking device is moved forward (cocked) the gun is ready to fire.
When cocking the hammers (gun) make sure that the gun points in a safe direction.

Note:

Cocking device in forward position (towards muzzle) = gun is cocked (safety off) and ready to fire
Cocking device in backward position (towards buttstock/user) = gun is not cocked and is on safe.

· **Twin hammer manual cocking with the models PLUS, ULTRA, and CLASSIC**

When the cocking device is moved forward (cocked) on the models PLUS, ULTRA, and CLASSIC, always **both** hammers are being cocked.
This means that if just one shot is fired the second hammers is still cocked and ready to fire. Always uncock the gun by releasing and moving the manual cocking device into its rear, safe position when the second shot is not being fired.
The HUBERTUS single shot mountain rifle has only one hammer.

· **Combi-Cocking Device**

This became a standard feature with guns ordered after June 1999. Earlier guns may have it as an optional feature.

Note for guns with the Combi-Cocking Device:

If you leave the cocking device in its forward position after the gun has been fired the hammers re-cock automatically when the gun is being opened. Upon reloading and closing, the gun is ready to fire again.
If you move the cocking device to the rear position (towards you) the gun will be uncocked and be on safe.

· **Universal Trigger System, Combi Trigger / Set Trigger**

Beginning with order date July 1999, all Krieghoff models PLUS, ULTRA, CLASSIC, and HUBERTUS come standard with the Universal Trigger System. In these cases, the single trigger or the front trigger of a double trigger system has the combi trigger / set trigger feature. In other words, the trigger can be used like a conventional shotgun trigger or it can be set to become a hair (set) trigger. Setting the trigger is done by pushing the trigger forward until it engages in the set/hair trigger position.

Standard factory trigger pulls for the models PLUS, ULTRA, CLASSIC, and HUBERTUS are approximately 10-15N (1000-1500g, 2.5-3.5 lbs) and for the model CLASSIC "Big Five" approximately 18-20N (1800-2000g, 4- 4.5 lbs).

On special order, the rear trigger in a double trigger system can optionally also be ordered with the combi trigger / set trigger feature.

Models CLASSIC "Big Five" come without set trigger and the feature is not available for this model.

Important!

If a hair trigger is set the slightest touch at the trigger will fire the gun!
Adjustment of the hair trigger sensitivity must be such that there is enough safety margin to control the trigger even in adverse weather conditions. Do not attempt to go beyond such measure.

Always make sure that the trigger is NOT set before you cock the gun. Should the trigger be in the set position point the gun in a safe direction, uncock the gun first if the hammers are cocked and then un-set the trigger from the set position.

Set the trigger only just before you are ready to shoot. At that point, have the gun already cocked, ready to fire and pointed at the target.

For safety reasons, use the hair or set trigger only under highly controlled circumstances when shooting from a bench rest.

Never use the hair or set trigger on driven game or when shooting at a moving target

Should an opportunity pass without firing the gun, then first uncock the gun immediately and then un-set the trigger always pointing the gun in a safe direction.

· An automatic hammer safety ensures that the PLUS, ULTRA, CLASSIC, and HUBERTUS will not fire unless fully closed.

· The receivers and triggers are hard nickel plated for durability and protection against corrosion.

· The buttstocks are bolted to the receivers from the rear.
Spring plates on the stock bolt ensure constant firm bolting of the stock to the receiver.
Easy stock removal with stock wrench.

· Optional, patented release for set trigger
The trigger can only be set when the gun is cocked. With the ‘release for set trigger’ feature, the set trigger is being automatically released (un-set) when the gun is being uncocked by moving the manual cocking device to the rear, uncocked position.

Note:

- **You must be absolutely certain that any firearm is unloaded before attempting to assemble or disassemble it.**
- **The gun must be uncocked before you assemble or disassemble it.**
- Always use snap caps when dry-firing the gun.
- Never dry-fire the gun with the top lever in its open position. This may cause damage to the automatic hammer safety.

1. Assembly and Disassembly

Assembly

Putting the barrels on the receiver:

Pull the extractor out as far as it goes to prevent the receiver from touching the extractor legs and damaging them in the process of putting the barrels on.

Grasp the barrels (see illus. 1) with one hand just in front of the monoblock with the muzzle facing down and hold the receiver and buttstock in the other hand.

Line up the barrels with the receiver (do not cant the barrels) and engage the cutout of the front barrel lug at an angle as shown (see illus. 1) onto the pivot of the action making sure it is fully seated.

With a tight fit the seating of the action might be easier by bracing the muzzle of the barrels between your legs.

Pivot the action and buttstock towards the barrels and at the same time keep the top lever fully pushed open.

Putting on the forearm:

Position the rear surface at a slight angle against the pivot of the action (see illus. 2 and 3). Then press the forearm firmly up into the latched position against the barrels. Make sure that the latch engages fully.

Disassembly

First remove the forearm by proceeding in the reverse order as described on page 8. Lift the forearm latch completely which disengages the forearm from the barrels and take it off.

Removal of the barrels:

Hold the gun with both hands as described under Assembly (see illus.1) and open the top lever all the way to assure that the locking bolt disengages from the barrels. Then break the gun open until the barrels become free and can be taken off.

Releasing the top lever:

When the barrels are taken off, the top lever stays in the open position. To release it when storing the gun away, open the top lever all the way and hold it in this position. At the same time, push down on the tip of the top lever release rod located in the rear barrel lug recess area in the bottom of the action and slowly release the top lever (see illus.4).

2. The Manual Cocking Device - Cocking and Uncocking

The Krieghoff models PLUS, ULTRA, CLASSIC, and HUBERTUS do not have a conventional safety.
The patented “Kickspanner” manual cocking device located on the top tang where normally the safety is located, is being used to cock **both** hammers of the twin hammer models PLUS, ULTRA, and CLASSIC, and the single hammer in the HUBERTUS. The guns are **off safety** and ready to fire when the cocking device has been moved to its forward, cocked position.

Important!

Cocking device in forward position (towards target) = Hammers are cocked = Off safety
Cocking device in rear position (towards gun holder) = Hammers are uncocked = On safe

Cocking of the hammers (Illus. 5a):

Push the cocking device all the way forward until it engages.

Uncocking of the hammers (Illus. 5b):

From the cocked position, push the cocking device as far forward as it goes to release it and then slide it back to the rear, uncocked position.

3. Hair Trigger, also refered to as Set Trigger

The Krieghoff models PLUS, ULTRA, CLASSIC (not the “Big Five” configuration), and HUBERTUS come standard with a combi-feature front trigger. The trigger can be pulled “unset” like a normal trigger or it can be set to become a hair trigger.

Warning:

Use the hair trigger only under controlled circustances when you have benchrested the gun and when you are ready to shoot. The slightest touch at the trigger will let the gun go off!

Setting the Hair Trigger (Illus.6): Push the trigger forward towards the muzzle until it engages.

Disengaging of the Hair Trigger (Illus.7): Point the gun in a safe direction and immediately uncock the hammers using the cocking device **before you disengage the hair trigger.** After you made sure that the gun is uncocked, put your thumb behind the trigger and keep slight pressure against the trigger. Then lay your index finger of the same hand against the front of the trigger, but still maintain at the same time slight thumb pressure from behind. Now move the trigger slightly in the pull direction until it disengages from the hair trigger setting holding the trigger firmly between the two fingers the whole time.

Adjustment of the Hair Trigger weight and travel

The hair trigger weight and travel can be adjusted with the trigger screw (illus.8). Always make sure that the gun is unloaded and uncocked, and the set trigger is disengaged when adjusting it.
We highly recommend that only a skilled gunsmith does any adjustments to the factory settings of the hair trigger.

Lowering the hair trigger weight and automatically shortening the travel: Turn the trigger screw clockwise.
Increasing the hair trigger weight and automatically increasing the travel: Turn the trigger screw counterclockwise.

Important:

When using the hair trigger you must pull the trigger straight back.
Pulling sideways will cause the trigger to stick and will prevent the gun from firing.

1. Krieghoff Drilling PLUS - detailed instructions:
Hammers / Triggers / Selector:

Twin (2) hammers and two (2) triggers for three (3) barrels:

Rear trigger (without hair trigger feature) = Left hammer = Left shotgun barrel.
Front trigger with hair trigger combi-feature = Right hammer = Rifle barrel or right shotgun barrel selectively.

Use the selector (see illus.9) to select either the rifle barrel or the right shotgun barrel for the front trigger:

Selector in the forward position = Towards target = Rifle barrel is selected.
Selector in the backward position = Towards shooter = Shotgun barrel is selected.

Note:

· The right hammer fires selectively the rifle barrel or the right shotgun barrel.
Therefore, you must manually recock the gun after each shot if the firing sequence is between the rifle barrel and right shotgun barrel, regardless of the order of firing.

· The selector is locked in its position when the right hammer is down (fired).
Moving the cocking device to its rear, uncocked position will free the selector from its locked position.

2. Krieghoff ULTRA Over-and-Under- detailed instructions:
Hammers / Triggers:

Twin (2) hammers and two (2) triggers for two (2) barrels:

Rear trigger (without hair trigger feature) = Left hammer = Top barrel.
Front trigger with hair trigger combi-feature = Right hammer = Bottom barrel.

Single Trigger
The ULTRA-20 Over-and-Under Rifle can be ordered with an optional, mechanical single trigger.

This single trigger comes standard with the hair trigger combi-feature which means that it can be pulled for either the first or second shot like a regular trigger or it can be set to become a hair trigger for either shot, selectively.
The single trigger will select mechanically, independent of recoil. This allows to fire the second shot should a misfire occur on the first shot.

The single trigger for the ULTRA-20 Over-and-Under Rifle is non-selective and the firing sequence is always bottom barrel first.

3. Krieghoff CLASSIC Double Rifle / Double Shotgun - detailed instructions:
Hammers / Triggers:

Twin (2) hammers and two (2) triggers for two (2) barrels:

Rear trigger (without hair trigger feature) = Left hammer = Left barrel
Front trigger with standard hair trigger combi-feature* = Right hammer = Right barrel

* The Krieghoff CLASSIC “Big Five” does not come with a hair trigger.

Single Trigger
European models of the CLASSIC Double Rifle up to caliber .375 and the CLASSIC double shotgun can be ordered with an optional, mechanical single trigger.
This single trigger comes standard with the hair trigger combi-feature which means that it can be pulled for either the first or second shot like a regular trigger or it can be set to become a hair trigger for either shot, selectively.
The single trigger will select mechanically, independent of recoil. This allows to fire the second shot should a misfire occur on the first shot.

The single trigger for the CLASSIC Double is non-selective and the firing sequence is always right barrel first.

4. Krieghoff HUBERTUS Single Shot Rifle - detailed instructions:
Hammer / Trigger:

One (1) hammer and one (1) trigger for one (1) barrel.
The trigger comes standard with the hair trigger combi-feature.

Your Krieghoff hunting gun is a mechanical product which will give many years of reliable service when properly used and maintained. We highly recommend periodic check-up and service (yearly when heavily used) by a skilled and competent gunsmith or by the Krieghoff factory.

1. Stock and Forearm

The Krieghoff PLUS, ULTRA, CLASSIC, and HUBERTUS come standard with oil finished wood. We thoroughly treat and finish the wood with special gunstock oil. Despite this careful treatment, oil finished wood on new guns is not waterproof. Continued treatment after purchase with a good quality gunstock oil is needed to make the stock and forearm more waterproof over time. Especially after use in fowl weather, the wood should be treated with oil.
Note: Do not use the gun until newly applied gunstock oil has completely penetrated the wood and the surface is dry. Spots are developing if the wood gets wet while the gunstock oil has not been absorbed and dried.

2. Internal Mechanism

Use only special gun oil for the internal mechanism which is non-gumming, acid free, and has a wide temperature range, including very low temperatures.

Important:

The use of non-suitable gun care products can adversely affect the reliable use of a firearm!

We recommend our “Gun Pro” oil. It has good all-around qualities. “Gun Pro” cleans, lubricates, protects from corrosion, and displaces moisture. It also penetrates and loosens powder, lead, and copper residues in the barrel. Furthermore, it enhances the proper workings of all moving parts and does not gum. “Gun Pro” is free of acid and odor.

3. Barrels

Also for barrels, use only special gunoil. Our “Gun Pro” is suitable for barrels as well, inside and out. Always check the bores of your barrels and keep them clean. Remove residues from bullets, powder, and plastic wads using cleaning rods and special bore solvents, but do not use steel brushes. Rifle barrels need cleaning more frequently than shotgun barrels due to the copper, lead, and powder residues which collect in the rifling of the barrels.

Important:

Always clean barrels starting from the chamber to avoid damages to the muzzle.

Store oiled barrels always with the muzzle pointing down to avoid that contaminated oil penetrates the internal mechanism of the gun causing malfunctions.

**Before loading the gun, always check that the barrels are free of any obstructions.
The bores and chambers must be dry and free of oil.
Rifle accuracy and consistant groups can only be achieved when the bores are dry, and free of oil and grease which is also particularly important for the chambers. Oil and grease residues in the bore and importantly also in the chamber will definitely have an adverse affect on rifle accuracy as tests by independent laboratories, for example DEVA, conclusively proved.**

Models Thermo **TS** Stabil® **with removeable sideribs:**

Every time the sideribs become moist or wet during field use, they should be removed and dried using a rag and then be slightly oiled.

Model Plus: Loosen hex screw as shown on illus.10 and remove the siderib. Be careful not to scratch the barrels.

Model Ultra: The sideribs are fastened to the three-point adjustment fixture via hex screws located on the side. Note that there are two hex screws behind each other for countering reasons. Therefore, the first hex screw must be completely removed in order to loosen the holding screw for the sideribs. Loosen the holding screw slightly and remove the sideribs. Be careful not to scratch the barrels.

For maintenance after normal use and provided the gun did not get wet, it is sufficient to run a slightly oiled rag between the sideribs and rifle barrel as shown on illus.11.

4. Barrel recesses and barrel lugs

Keep barrel recesses and barrel lugs clean and slightly greased.

5. Screw-in Chokes. Choke-tubes by Briley.
Nine different screw choke restrictions are available. Choke tubes are suitable for both lead and steel shot:

Cylinder (Cyl), Skeet (Sk), 1/4 (IC), 1/4-1/2 (LM), 1/2 (M), 3/4 (IM), 3/4-1/1 (LF), 1/1 (F), Super-1/1 (XF)

We strongly recommend for the use of steel-shot to stay within the range of Skeet (Sk) and 1/2 (M).
Although, rifled slugs can be used with any of the chokes, we recommend to stay within the range of Skeet (Sk) and 3/4 (IM).

- **Remember: ALWAYS UNLOAD the gun before changing choke tubes.**
  Never shoot a choke tube barrel without a choke tube installed.
- Use the choke tube wrench supplied when changing choke tubes. Make sure to position the wrench such that the wrench teeth are firmly inserted into the recesses of the choke tube. Tighten the choke tube until you feel a stop, but do not overtighten.
- Clean the barrels always with choke tubes fully installed to prevent particles from coming between the barrel bore and the choke tube. After the barrels have been cleaned, remove the choke tubes and clean them and the choke tube area inside the barrel. Pay special attention making sure that the threads and the ramp area where the choke tube bottoms out inside the barrel are free of any particles.
- Handle the choke tubes with care. Always keep them clean and lightly coated with oil. Make sure to store them in the protective case supplied to prevent dents and other damages.

6. Use of full length insert barrels such as the EL-65 in barrels with choke tubes:
To assure consistency and accuracy, the specific choke tube which was in the barrel when the insert barrel was originally fitted, must be installed when using the insert barrel. Pay attention to tighten the choke tube always to the same degree.

Important:

We highly recommend that any adjustments concerning re-regulating are being done by a skilled gunsmith or by the Krieghoff factory. This recommendation includes all Krieghoff hunting guns, regardless if they feature free-floating barrels or an adjustable muzzle wedge.

1. Guranteed accuracy of individual rifle barrels

The accuracy of any rifle barrel depends on both, the quality of its manufacture and the quality of the ammunition used. Shooting the barrel cold for each shot, we guarantee that the maximum grouping will be within twenty percent of the ammunition manufacturer's specifications.

With premium ammunition and in standard calibers up to 9.3x74R, this translates into a maximum grouping of 4cm (about 1.5") for each 3-shot group at 100m (110 yds), shooting the barrel cold for each shot.

In caliber .375 and with premium ammunition, we guarantee a maximum grouping of 6cm (about 2") and for calibers .416 up to .500 we guarantee a maximum grouping of 8cm (2.5"), in each case for a 3-shot group at 100m (110 yds), shooting the barrel cold for each shot.

2. Guranteed accuracy of rifle barrels in a multi-barrel assembly

When you shoot two or more rounds in succession through the same barrel in a multi-barrel gun with soldered sideribs, the group will spread. This is a thermo-physical rule. Caused by the heat-up of the barrel, the barrel steel has the tendency to expand, but is restricted through the soldered connection with the other barrels. The result is tension which adversly affects grouping. This tension diminishes and disappears as the barrel cools down which brings the grouping back to the original regulation.

Important:

If at all possible, avoid firing a rapid succession of several rounds through the same barrel in a multi-barrel gun with soldered sideribs. Otherwise, it is possible that the soft-soldered connections of the barrels get so hot that the result may be a permanent change of the barrel regulation. This would mean that the grouping would not go back to the original regulation, even after the barrels cooled completely down.

2.a. Multi-barrel hunting guns with soldered sideribs and two rifle barrels in different calibers
ULTRA-20 Bergstutzen

The Bergstutzen configuration is an over-and-under rifle with a small caliber bottom barrel and a large caliber top barrel – two rifles in different calibers in one gun. As such, the ULTRA-20 Bergstutzen is not suitable for shooting both rifle barrels in rapid succession. Therefore, the ULTRA-20 Bergstutzen is sighted-in by shooting each barrel separately and cold.

Note:
· Rapid succession of firing bottom barrel first followed by the top barrel: The top barrel will shoot high.
· Rapid succession of firing top barrel first followed by the bottom barrel: The bottom barrel will shoot low.

We guarantee for the ULTRA-20 Bergstutzen a maximum group for both barrels of 6cm (about 2”) at 100m (110 yds.) for three shots from each barrel, shot cold each time, and provided premium ammunition is used.

2.b. Multi-barrel hunting rifles with soldered sideribs and two rifle barrels in the same calibers
ULTRA-20 Over-and-Under Rifle, CLASSIC Double Rifle

These models are designed for firing both barrels in succession. The barrels are regulated that they shoot together when the second barrel is fired quickly after the first barrel, although, the barrel heat-up puts tension on the barrel assembly.
The degree of tension correlates to the degree of barrel heat-up.

In order to achieve that both barrels shoot together when firing them in succession, the regulation is done such that the firing of the second barrel will always follow the firing of the first barrel with the same time delay. This timing is 5-10 seconds with Krieghoff hunting rifles and is based on experience from practical field use.

Note:
· The first barrel shot cold is always right on point as regulated.
· The second barrel shoots together with the first barrel, provided it is fired 5-10 seconds after the first barrel.

Important:
The sequence when shooting both barrels in succession must be observed with these rifles.

Over-and-Under Rifles: Always bottom barrel first
Side-by-side Rifles: Always right barrel first

· Provided, the timing and sequence of shots are being observed, several 2-shot rounds can be fired in succession without adversely affecting the grouping suitable for practical use. The use of the full gun (both barrels) neutralizes the tension from barrel heat-up which occurs when only one barrel is fired.

When only one shot has been fired and the rifle can cool down, re-loading is of course recommendable to ensure under hunting conditions that the full gun is again available.

We guarantee for the ULTRA over-and-under rifle and the CLASSIC side-by-side rifle a maximum group for both barrels of 8m* (about 3") at 100m (110 yds.) for three shots from each barrel, shot cold each time, and provided premium ammunition is used.
* 12cm (4 3/4") for CLASSIC "Big Five" in caliber .375, and 14cm (5 1/2") for CLASSIC "Big Five" in calibers .416 to .500.
US model CLASSIC "Big Fives" are sighted in at 50m (55 yds) and produce a 2" group or better at that distance.

3. Multi-barrel hunting guns in Thermo **TS** Stabil® **configuration**
The described problem of barrel heat-up and its adverse influence on grouping is nearly eliminated with our thermo-stable models. We guarantee for these guns for each barrel a maximum 3-shot group fired in succession of 4cm (about 1.5") at 100m (110 yds), provided premium ammunition is used.

4. Sighting-in of shotgun barrels / Rifled Slugs used in shotgun barrels
The shotgun barrels of Krieghoff PLUS and ULTRA combination guns are patterned over open sights unless other instructions are received. If the gun order explicitly specifies sighting-in of the shotgun barrels (one or two) with rifled slugs according to the "Langenhagener Norm", we guarantee with the ammunition we used for sighting-in a maximum group between rifle barrel and shotgun barrel of 10cm (4") with over-and-under rifle/shotgun combinations and drillings (one shotgun barrel sighted-in only) with 3 shots from each barrel at 50m (55 yds), and 15cm (about 6") with drillings and both shotgun barrels sighted-in with rifled slugs.

5. Use of Krieghoff Insert Barrel EL-65
If the rifle barrel of a Krieghoff combination gun was sighted in with an insert barrel EL-65 installed in the shotgun barrel, the accuracy may change for the rifle barrel when the insert barrel is removed. In such case, the rifle barrel accuracy should be tested on the range before use in the field.

Model: _____

Caliber / Gauge: _____

Barrel Length: _____

Serial Number: _____

Ammunition sighted-in with (Maker/Bullet): _____

Sighting-in at: ____ m on target 100m (110 yds) with ___cm high

Ammunition sighted-in with (Maker/Bullet): _____

Sighting-in at: ____ m on target 100m (110 yds) with ___cm high

Ammunition sighted-in with (Maker/Bullet): _____

Sighting-in at: ____ m on target 100m (110 yds) with ___cm high

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Bedienungsanleitung / Manual

Bildteil / Pictorial

Krieghoff Plus, Ultra, Classic
Krieghoff Hubertus

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Krieghoff Plus, Ultra, Classic, Krieghoff Hubertus **1/99**

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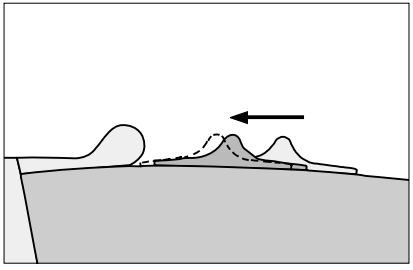

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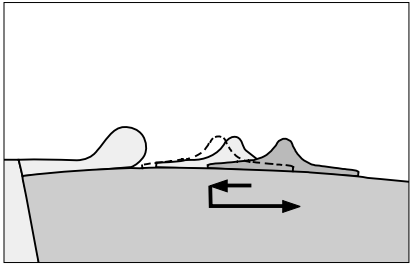

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